

CLAIMS

*Sub  
10  
15  
20  
25*

1. The use of crimped fibers for the production of nonwoven surfaces intended to be used as interlining or filling fabric for garments, characterized in that the fibers have three-dimensional crimps and a yarn count of between 0.9 dtex and 5 dtex, preferably between 1 and 3.3 dtex.
2. The use as claimed in claim 1, characterized in that the fibers are obtained by spinning a polyamide-based composition.
3. The use as claimed in claim 1 or 2, characterized in that the polyamide is chosen from the group comprising nylon-6,6, nylon-6, nylon-6,10, nylon-4,6, nylon-11, nylon-12 and copolyamides thereof.
4. The use as claimed in one of the preceding claims, characterized in that the fibers are crimped in a pneumatic crimping process by packing a tow into a nozzle.
5. The use as claimed in claim 4, characterized in that the gas phase used in the pneumatic crimping process is chosen from the group comprising air, steam or an air/steam mixture.
6. The use as claimed in one of the preceding claims, characterized in that the fibers have pigtail-shaped loops and/or curls.

7. A nonwoven for interlining or filling fabric for garments, comprising at least fibers with a three-dimensional crimp.

*Sub*  
*a2-5* 8. The nonwoven as claimed in claim 7,  
characterized in that it is used as interlining in the  
making-up of garments.

9. The nonwoven as claimed in claim 7 or 8,  
characterized in that it includes at least one layer  
formed from a nonwoven comprising fibers with a three-  
10 dimensional crimp.

10. The nonwoven as claimed in one of claims  
7 to 9, characterized in that it forms a napped textile  
surface.

11. The nonwoven as claimed in one of claims  
15 7 to 10, characterized in that it has a grammage of  
between 10 g/m<sup>2</sup> and 200 g/m<sup>2</sup>, preferably between 20 and  
100 g/m<sup>2</sup>.

*Address*  
*ADD B3*